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7080180 Ring Set, piston (STD) 8 2 7080100 Ring Set, piston (.030 OS) AR 3 RA011009 Connecting
Rod Assembly 8 4 7080040 Bolt, connecting rod cap 16 5 7080050 Nut, connecting rod cap 16

MARINE ILLUSTRATED PARTS MANUAL - Crusader Engines

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Crusader's engines aren't widely used for race boat engine conversions like its competitors engines are, probably because Crusader doesn't get involved with the racing crowd. But it is interesting to note that when its competitor's engines are used by the race engine builders, they always add stabilizers to the main bearing caps.

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